# 2020 Full Size Gut N Go Rules

This class is for fun and an easy build. Don't do any more than rules state!! If rules don't say you can, then you can't!

Any American made full size car except, Imperials, Hearse, Suicide Lincolns, Checkers, Limousines.

# **Body:**

- A. Driver's door must be painted white!
- B. Remove all glass, chrome, mirrors, plastic and decking in wagons. Dash may stay in car.
- C. Hood & Trunk must be open for inspection. No Exceptions!
- D. Body seams cannot be creased, screwed, bolted or welded. Basically, don't touch body. Wheel wells may be cut out for tire clearance only.
- E. No welding or patching of body panels anywhere
- F. NO WELDING unless stated in rules
- G. Driver's door may be wired, chained or welded solid, vertical seams only. A steel driver's door skin will be allowed, or you may use a steel plate ¼" thick not to exceed 6 inches past door seam bolted on securely. Door plate is mandatory, unless you have a cage. All other doors may be chained or wired in 2 spots per seam only. May wire 1 spot per window on top of doors. Roof signs are strongly recommended for scoring purposes.
  - 1. One spot only, per door, may be wired or chained around frame 3 wraps max. 2 door cars can wrap at front of door and back of door.
  - 2. No lacing of windows with wire or chain
  - 3. 3/8" max size if chained
- H. Hoods may have six tie downs #9 wire or chain. No half hoods. Hood must have 2 holes cut on both sides of carburetor for fire crew access.
- I. Trunks may be #9 wired or chained in 6 spots with a 12" inspection hole, wagons 4 tie downs on tailgate. May run ½ trunk lids or a simple 90-degree bend.

Note: Wire on hood and trunk must be sheet metal to sheet metal, NOT around frame

- J. All body mounts must remain original factory OEM mounts. Any broken body mounts/bolts may have 2 strands of #9 wire ran through the body and frame. No changing, replacing or repairing body bolts.
- K. Windshield: One bar, wire or chain allowed from firewall/cowl to roof, to prevent hood from coming through windshield is mandatory!! No more than 6" above windshield and below firewall/cowl.
- L. You can wire (3 wraps max) core support to bumper in 2 spots. Nothing in front of radiator

#### Frames:

- A. Stock frames. NO WELDING ANYWHERE, NO EXCEPTIONS!!
- B. Rear frame can be dimpled and or notched. No welding allowed. No hump plates.
- C. No tilting in any way. No patches. No pre-bending. No spray foam anywhere on car.

#### **Drive Train:**

- A. Engine swaps allowed but MUST be same make. GM to GM, Ford to Ford, Chrysler to Chrysler.
- B. Motor and Transmission mounts must be factory OEM.
- C. Factory cross members only. Must be bolted in.
- D. No protectors of any kind anywhere!
- E. You may weld spider gears.
- F. Rear end must be factory OEM to make of car.
- G. You can wire or put hose clamps on rear coil springs to keep from coming out, not hold rear of car down.
- H. Leaf spring cars must use only factory spring clamps and number of springs leaves. No flat leaves.
- I. Headers allowed, must point up, but if stock manifolds are used you must have 2 holes in hood in case of fire.
- J. Radiator must remain in stock location. Absolutely no spray foam around radiator.
- K. Transmission coolers allowed but must be mounted under hood.

### **Driver Compartment:**

- A. If you don't have a cage, then door plate/door skin mandatory!!
- B. Optional 4-point floating cage. Cage bars can be up to 4" x 4" square tube, side bars can onlybe 2" x 6"as an option.
- C. No down legs or kickers of any kind.
- D. 60" max door bar length, rear bar 6" max behind driver's seat.

- E. Roll over bar permitted. May go to floor and welded to sheet metal only. Cannot be welded or bolted to roof. No farther back than 6" from rear seat.
- F. You can weld cage to door post and steering column to secure cage.
- G. Gas tank and battery must be moved, secured and covered. (1 battery only)
- H. Battery holder bolted to floor sheet metal. Limit size of battery holder. Proportioned to size of battery. Not to cover whole floorboard.
- I. Gas tank holders must be 6" from rear sheet metal point. Don't beat metal back. Secured to sheet metal or to cage (6" off floor pan)
- J. 10-gallon max fuel tank size
- K. Steering column must have factory steering column. Quick release steering wheel ok.
- L. Simple push pull floor shifters are allowed. No cable shifters.
- M. Floor pans that are rusted out may be repaired/patched with OEM size sheet metal by bolting, zip screw or rivets to existing pan.
- N. No aftermarket brake or gas pedals

# **Bumpers:**

- A. Bumper swaps allowed. Must be factory automobile bumper. Front & Rear bumpers can be mounted with up to (8) ½" bolts total or wired on in 4 places with #9 wire. Bumpers may be welded to shock face/flange only. One 1" tack weld allowed on TOP of shock tube. One 1 Inch ONLY!!. Must stay in stock location.
- B. No bolting all the way through bumpers and/or bumper shocks
- C. Stock bumper brackets. No altering brackets, no rear brackets on front.
- D. Max bumper height is 20" no lower than 14"
- E. May slot bumper to bolt on. No adding metal. May chain or wire (3 wraps max) bumpers to secure in no more than 2 spots. One 10" long 3/8" link chain per bumper shock. One bolt to attach chain to frame, ½" max diameter.

### **Tires & Rims:**

- A. Any Tire allowed. No foam filled or press on tires allowed.
- B. Factory OEM style rims only, Uni-lug center's (6"max dia.) ok. No Full Centers, bead locks or lip guards allowed. Valve stem protectors ok.
- C. No studs in tires or screwed to rims.
- D. You can use 1" lug nuts

# **Suspension:**

- A. Factory OEM stock, front and rear, for make and model of vehicle.
- B. No kicking spring's, blocks or clamps on shocks. All cars must bounce.
- C. Cars must have working brakes.

### Welds only allowed on:

Spider gears, roll over bar, legs to top of floor pan and cage, driver's door, and bumper flange.

# Always ask, never assume. "IF IT DOESN'T SAY YOU CAN, THEN YOU CAN'T!!!!"

Drivers only allowed in inspection area; no other crew allowed.

You will pre-pay before inspection, If, your car does not pass inspection: No Refunds!

Drivers must wear DOT helmet, eye protection, long pants, long sleeve shirt and closed toed shoes. Fire suits are always recommended, but not required. Helmets stay on the entire time in car. Only get out of car if told to do so.

Drivers must make an aggressive hit every 60 seconds.

Inspection will start approximately 3 hours prior to event, please be on time. Inspection closes 1 hour prior to event start time. NO Exceptions!!!

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Text or call Will Rogers 317-447-1059 (calls 3pm-8pm...leave a message with your name and what you need or you won't get a call back)